

Welcome

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KEY POINTS

- Goal & Game
- Current State
- Retention Facts
- Cost of Turnover











Goal...



Be the Employer of Choice



The Long and Short Game...



of Attraction & Retention



Current State of Manufacturing

Supply Chain Coming Back & Skills Gap





State of the Manufacturing Industry before COVID-19

- 4.6 million manufacturing jobs to fill from 2018–2028¹
- 2.4 million unfilled manufacturing jobs nationwide by 2028 due to a skills shortage in the US manufacturing industry
- Takes an average of 70 days to recruit skilled production workers
- Manufacturers' say their top workforce challenges by 2021²
 - Finding skilled new hires (99%)
 - Upskilling incumbent workforce (92%)
 - Onboarding new employees (84%)

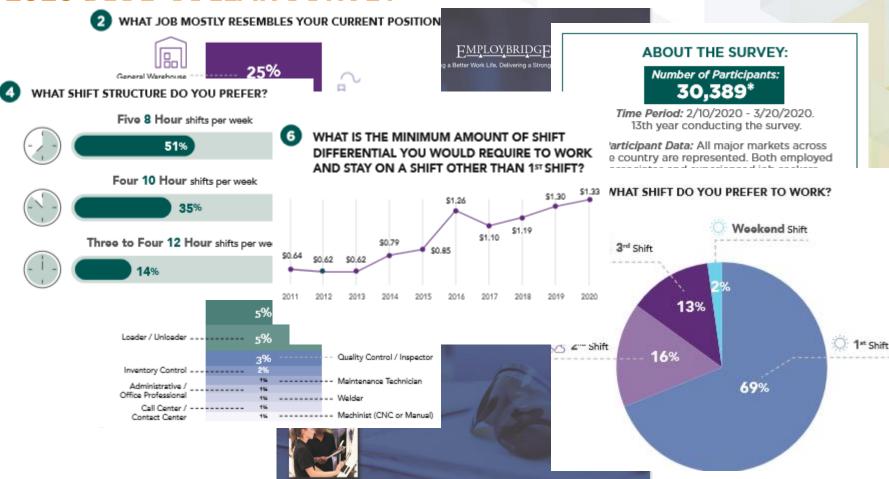




^{1.} Deloitte and The Manufacturing Institute 2018 skills gap in manufacturing study

^{2.} Tooling U-SME Industry Pulse: 2018 Manufacturing Workforce Report

2020 BLUE-COLLAR SURVEY



2020 BLUE-COLLAR SURVEY

NO, I'm not looking



OTHER THAN PAY INCREASES, HOW CAN COMPANIES EARN YOUR LOYALTY?

Other



ARE YOU ACTIVELY LOOKING FOR ANOTHER JOB?*











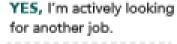


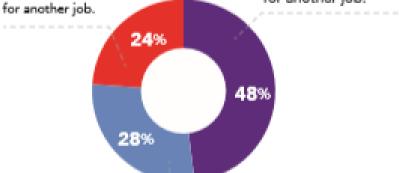


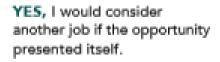


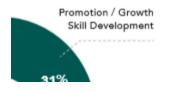












ARY REASON YOU STAYED MPLOYER?

Good Company Culture (Respected / Valued)

I Liked My Work Schedule

Promoted / Growth Skill Development

Flexibility (Time Off Without Consequences)

Consistent Increase in Pay



2019 BLUE-COLLAR SURVEY

18 505 Hourly Blue-Coller

INDUSTRY TENURE





White-Collar

NEW-COLLAR

Blue-Collar

Artificial intelligence

Perform manual tasks

26%-actively seeking new jobs

30%-willing to consider different job opportunity

Higher-value, complex issues

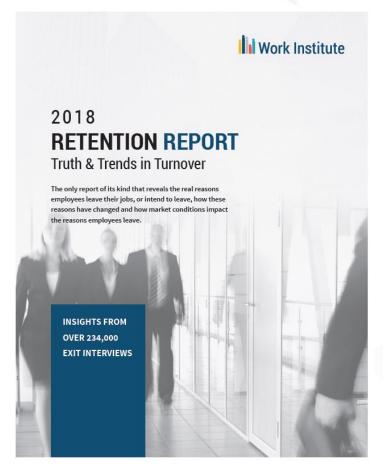
Rapid decision-making

Lower-value, repetitive tasks



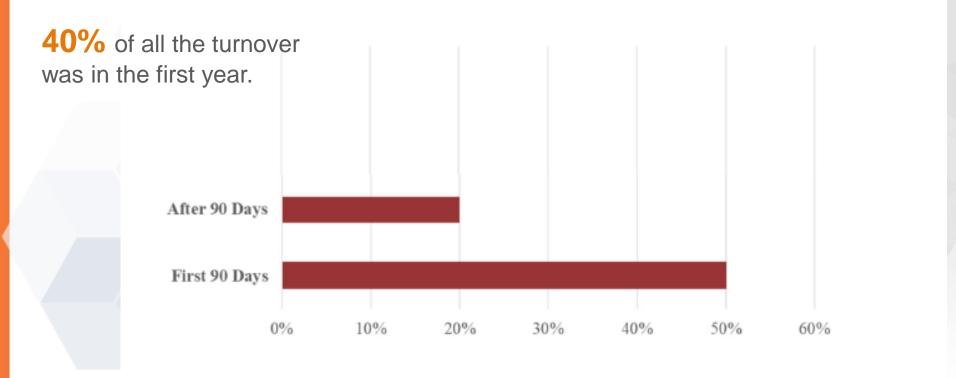


WORK INSTITUTE 2018 RETENTION REPORT





WORK INSTITUTE 2018 RETENTION REPORT





Top Categories of Reasons People Leave Jobs in 2017

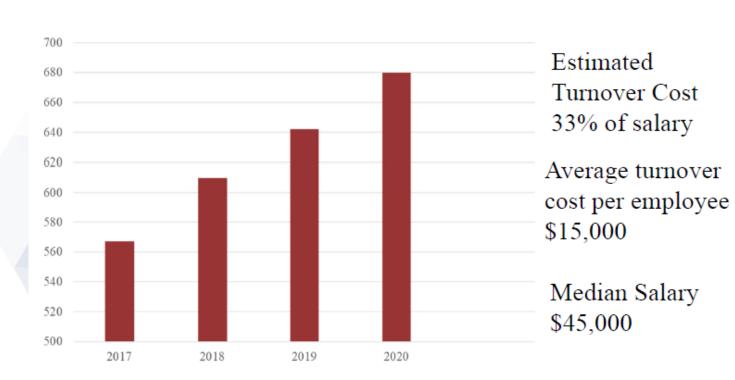
- Career Development
- Work-Life Balance
- Manager Behavior
- Well-Being



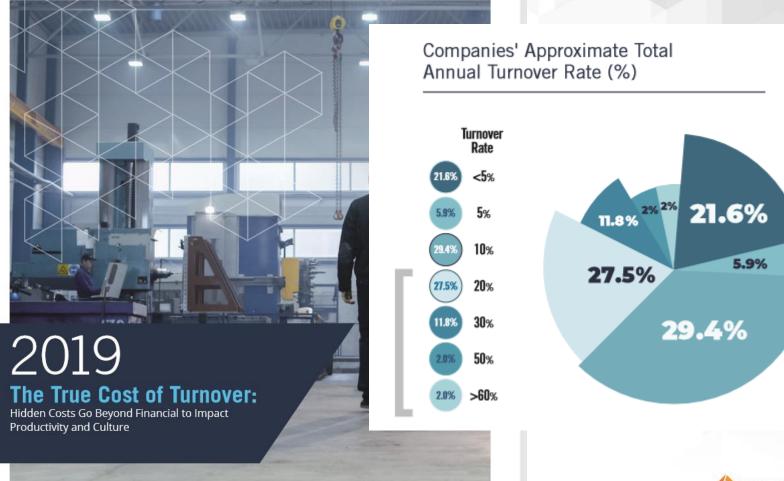


WORK INSTITUTE 2018 RETENTION REPORT

Cost of Turnover









More fuel for the fire....

- Weak On-boarding
- Lack of Pathways
- Baby Boomer exit
- Limited Opportunities











What should be included in Cost of Turnover

- Screening Cost
- Human Resource's time
- Onboarding
- Training
- Temporary Staff
- Productivity Loss
- Opportunity Costs



2019

The True Cost of Turnover:

Hidden Costs go Beyond Financial Impact to Productivity and Culture

HIDDEN FIGURES

Most respondents indicated that they do not include costs such as temporary labor to fill the gaps, loss of productivity (e.g., safety, scrap), and lost business, making the CoT even more expensive.

70%

track screening costs, HR time, onboarding costs and training costs 57%

do not track temporary labor to fill gaps as part of CoT 68%

do not track loss of productivity costs, such as machine downtime, safety issues and scrap **77**%

do not track opportunity costs, such as lost business associated with the skills gap



Upcoming Sessions and Discussions:

 Attraction Strategies & Branding Discussion- Nov 3rd

 The Generations & Culture-Nov 10th

Structured On-Boarding & OJT-Nov 17th





Thank you!

Please connect with me via LinkedIn or at denise.ball@toolingu.com to continue the conversation.

